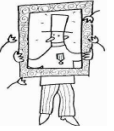




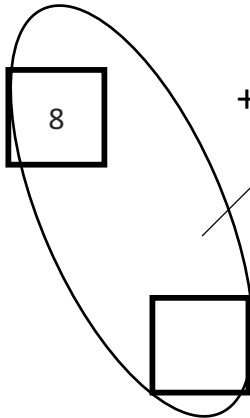
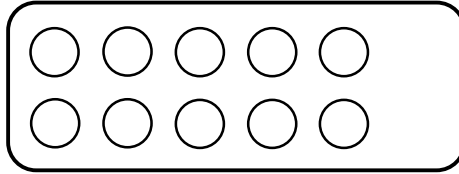
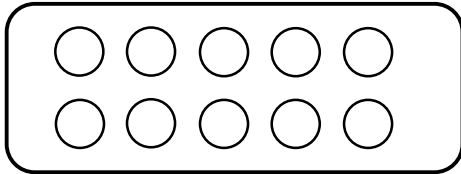
naam: _____





Getallen: optellen tot 20 met brug

maak eerst een groep van 10. Tel dan op.



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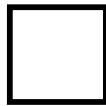
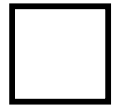
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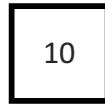
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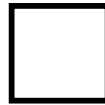
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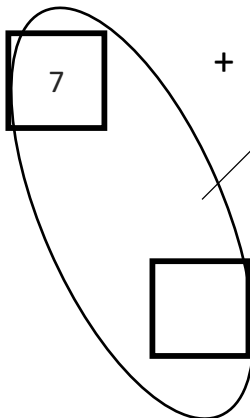
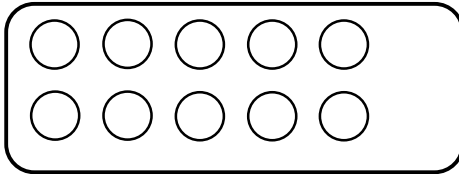
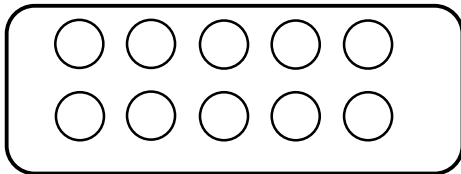
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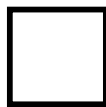
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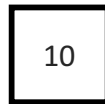
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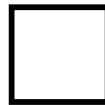
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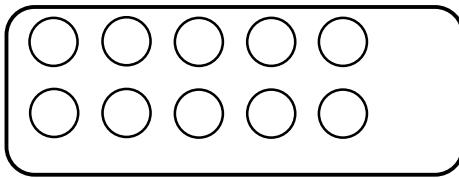
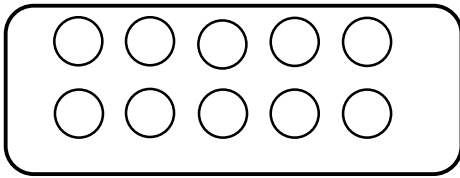
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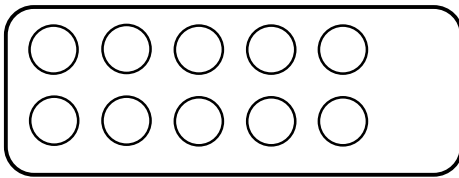
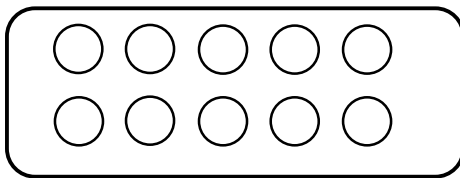
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$\boxed{9} + \boxed{6} = \boxed{} + \boxed{} + \boxed{}$

$\boxed{9} + \boxed{6} = \boxed{10} + \boxed{}$

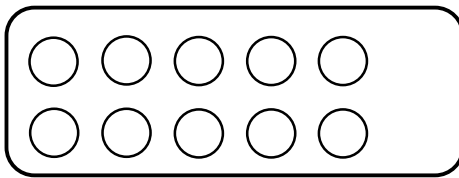
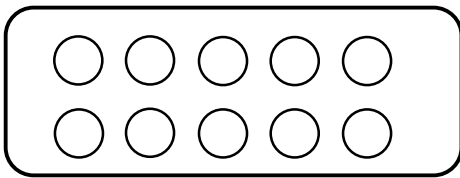
$\boxed{9} + \boxed{6} = \boxed{}$



$\boxed{6} + \boxed{6} = \boxed{} + \boxed{} + \boxed{}$

$\boxed{6} + \boxed{6} = \boxed{10} + \boxed{}$

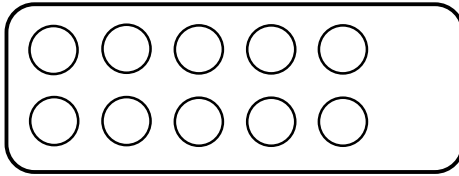
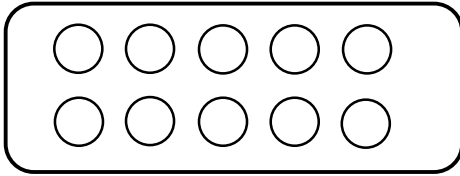
$\boxed{6} + \boxed{6} = \boxed{}$



$\boxed{8} + \boxed{7} = \boxed{} + \boxed{} + \boxed{}$

$\boxed{8} + \boxed{7} = \boxed{10} + \boxed{}$

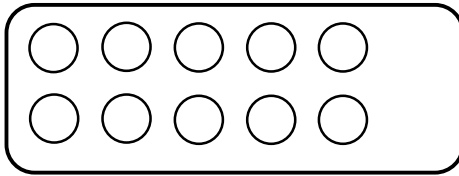
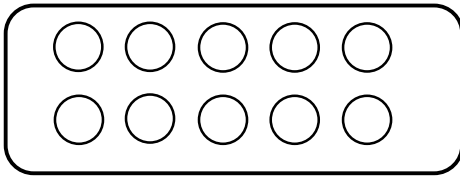
$\boxed{8} + \boxed{7} = \boxed{}$



$\boxed{7} + \boxed{6} = \boxed{} + \boxed{} + \boxed{}$

$\boxed{7} + \boxed{} = \boxed{10} + \boxed{}$

$\phantom{\boxed{7} + \boxed{}} = \boxed{}$



$\boxed{9} + \boxed{5} = \boxed{} + \boxed{} + \boxed{}$

$\boxed{9} + \boxed{} = \boxed{10} + \boxed{}$

$\phantom{\boxed{9} + \boxed{}} = \boxed{}$